

WORKSAFE

Mahi Haumaru Aotearoa

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Health and Safety at Work (Hazardous Substances—Periodic Test Interval for Seamless Steel Cylinders) Safe Work Instrument 2025

This safe work instrument is made under section 227 of the Health and Safety at Work Act 2015 by the Minister for Workplace Relations and Safety, being satisfied that appropriate consultation has been carried out under section 227(3) of that Act.

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Safe Work Instrument

1 Title

This is the Health and Safety at Work (Hazardous Substances—Periodic Test Interval for Seamless Steel Cylinders) Safe Work Instrument 2025.

2 Commencement

This safe work instrument comes into force on 30 June 2025.

3 Overview

This safe work instrument specifies a periodic test interval of 10 years for seamless steel cylinders of a type described in clause 5(2).

4 Interpretation

- (1) In this safe work instrument, unless the context otherwise requires,—

Act means the Health and Safety at Work Act 2015

Regulations means the Health and Safety at Work (Hazardous Substances) Regulations 2017

- (2) A term or expression that is defined in the Act or the Regulations and used, but not defined, in this safe work instrument has the same meaning as in the Act or the Regulations.

5 Periodic test interval

- (1) For the purposes of regulation 15.56(1) of the Regulations, the periodic test interval is 10 years for seamless steel cylinders of a type described in subclause (2).

- (2) Subclause (1) applies to seamless steel cylinders that are—

(a) not used for underwater diving; and

(b) manufactured on or after 1 January 1930; and

(c) used to hold any of the following gases:

(i) Air:

(ii) Argon:

(iii) Cyclopropane:

(iv) Ethylene:

(v) Helium:

(vi) Hydrogen:

(vii) Krypton:

(viii) Neon:

(ix) Nitrogen:

(x) Nitrous oxide:

(xi) Oxygen:

(xii) Xenon:

(xiii) any mixture of the above gases not containing more than 30% by volume of carbon dioxide and having a dew point below -40°C at 1 atmosphere.

Health and Safety at Work (Hazardous Substances—Periodic Test Interval for
Seamless Steel Cylinders) Safe Work Instrument 2025

Made at Wellington on 23 May 2025.

Hon Brooke van Velden
Minister for Workplace Relations and Safety

This is secondary legislation issued under the authority of the Legislation Act 2019 .	
Title	Health and Safety at Work (Hazardous Substances— Periodic Test Interval for Seamless Steel Cylinders) Safe Work Instrument 2025
Empowering Act	Health and Safety at Work Act 2015
Empowering provision(s)	Section 227
Maker name	Minister for Workplace Relations and Safety
Administering agency	WorkSafe New Zealand
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